

Work Order ID 89810

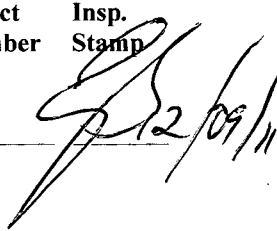
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Item ID: D3720-2 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Step Spacer
 Start Date: 9/10/12 Start Qty: 12.00 ***12*** Cust Item ID:
 Required Date: 9/11/12 Req'd Qty: 12.00 ***12*** Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Small Fab	Small Fab	0.00				17x			
Small Fab	Memo C'sink as per dwg D3720	0.00							
140 *140* QC	QC5- Inspect part completeness to step on W/O	0.00				17			
Quality Control	Memo	0.00	Smb 12-9-11	DAS 16 17/09/11					
150 *150* HandFinish	Chemical Conversion Coat per QSI005 4.1	0.00				17			
Hand Finishing	Memo	0.00						17 12-9-11	

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00							17x f ll u l o e l r
170 *170* Packaging Packaging	Identify as per dwg & Stock Location: <u>GA</u> Memo	0.00 0.00							17x <u>12/09/11</u>
180 *180* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							MLS 12/09/12 MF 12-09-12

Picklist Print

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Work Order ID: 89810

Parent Item: D3720-2

Parent Item Name: Step Spacer

Start Date: 9/10/12

Required Date: 9/11/12

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev :A New Issue 08-01-11 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125 6061-T6 .125 Sheet		Purchased	No			110	sf	57.7881	0.085	1.0736842	1.5	B12-9-10	

Location

Loc Qty

Loc Code

MAT021

57.7880789

121473

10.3380789

122521

47.45

122521

17

